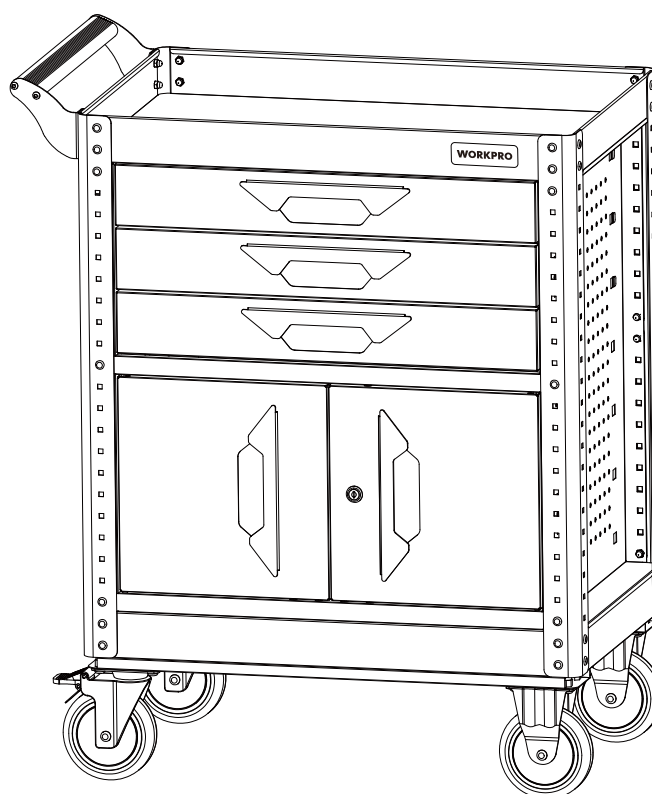


W082115A

WORKPRO

27.5 INCH 3- DRAWER ROLLING TOOL STORAGE CABINET



USE PRECAUTION
For your safety



INSTRUCTION
MANUAL
Read and understand



EYE PROTECTION
Must be worn



PROTECTIVE GLOVES
Must be worn when
assembly



CAUTION: Read and follow all Safety Rules and Operating instructions before first use of this product.
NOTE: Ensure all components are present. If any components are missing, do not proceed with assembly. Please send an email to service@greatstartools.com or call 877- 876-7562.

SAVE THIS MANUAL FOR FUTURE REFERENCE



Distributed by
Hangzhou GreatStar Industrial Co., Ltd.
No.35 Jiuahuan Road, Jiubao Town,
Hangzhou 310019, China
www.greatstartools.com
MADE IN CHINA

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FOR YOUR SAFETY: CAREFULLY READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE USE.

SAFETY INFORMATION

- Do not pull this unit, push it when moving.
- Use the brakes when this product is not being moved. This prevents the product from rolling.
- Do not alter this product in any manner.
- Before locking the unit, ensure the drawer is completely closed in order for the lock mechanism to work properly.
- Do not stand or step on this product.
- Maintain proper footing and balance at all times.

WARNING!

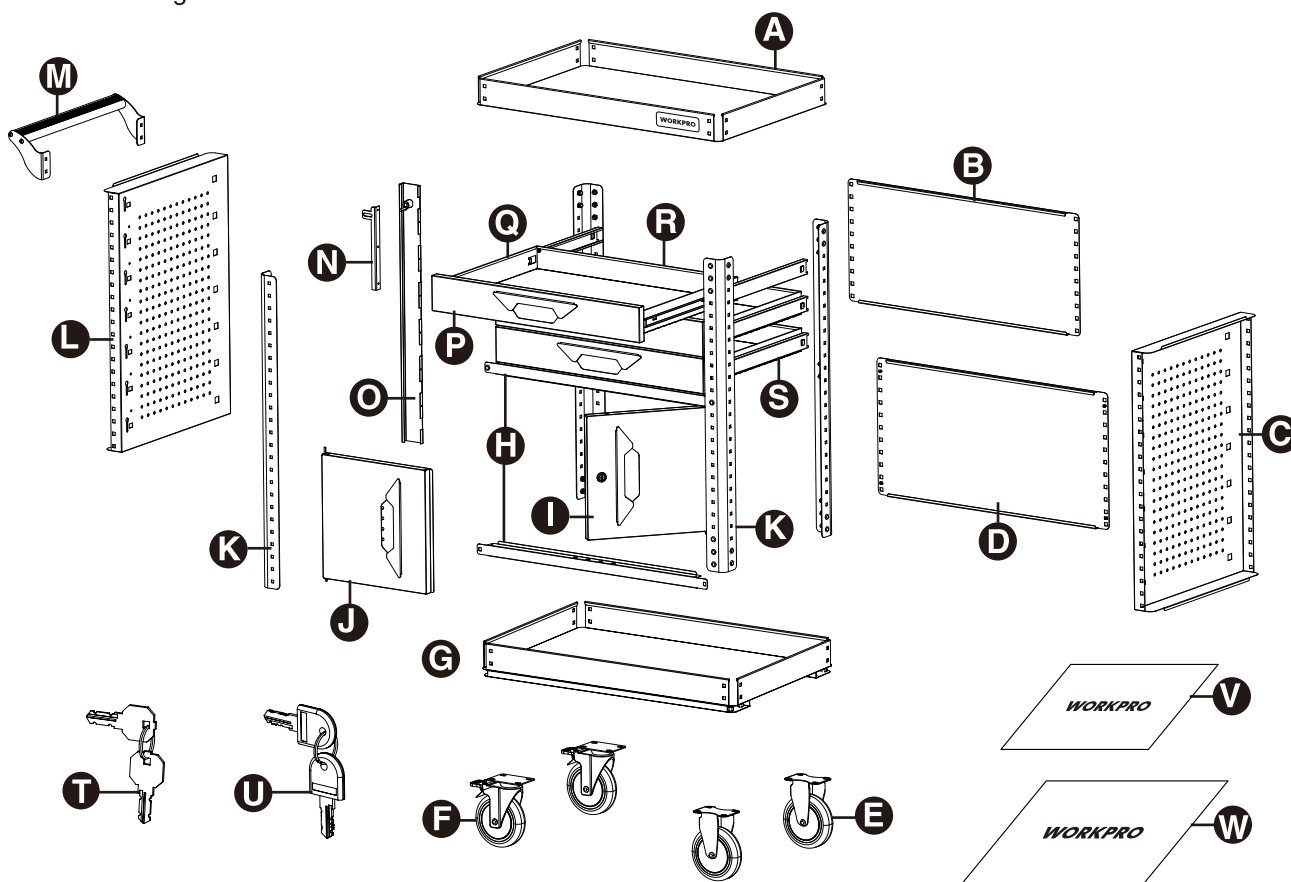
- Do not attach or mount this product to a vehicle. This may cause personal injury or product damage.
- Do not stand or step on this product. You may fall which may cause personal injury.
- Keep the product on level surfaces. The product may become unstable and tip if stored or moved on an unlevel surface, which may cause personal injury or product damage.
- Lock the drawers before moving this product. The drawers could come open and make the product unstable and tip, which may cause personal or product damage.
- Keep children and bystanders away while loading, unloading and moving the product.
- Do not lift this product directly with a forklift or tow with any mechanical devices.
- Do not exceed the maximum product evenly distributed weight , including contents. Do not exceed the maximum product evenly distributed weight for each drawer. Do not exceed the maximum evenly distributed weight for top tray. Be aware of dynamic loading! Sudden load movement may briefly create excess load causing product failure. See Specifications on page 3.

SPECIFICATIONS

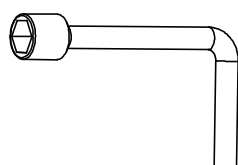
Maximum product weight (evenly distributed), including contents	405 lbs
Maximum product weight for each drawer (evenly distributed)	35 lbs
Maximum product weight for top tray (evenly distributed)	150 lbs

PACKAGE CONTENTS

Ensure all components are present. If any components are missing, do not proceed with assembly. Please send an email to service@greatstartools.com or call 877- 876-7562.

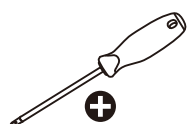


TOOLS REQUIRED (INCLUDED):



10 mm L Shaped angled hex socket wrench

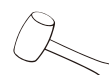
TOOLS REQUIRED (NOT INCLUDED):



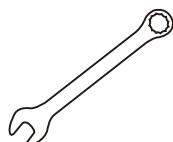
Phillips
screwdriver
PH2



Safety
goggles



Rubber Mallet



7 mm
Combination
wrench



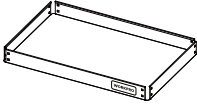
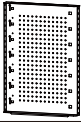
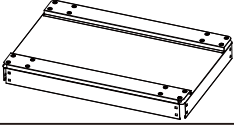
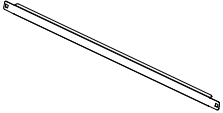
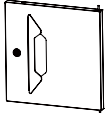
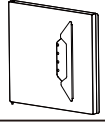
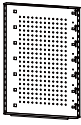
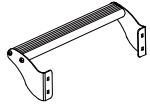
5 mm Hex key



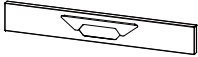
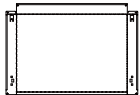
Protective Gloves

PACKAGE CONTENTS

Ensure all components are present. If any components are missing, do not proceed with assembly.
Please send an email to service@greatstartools.com or call 877-876-7562.

#	PIC	DESCRIPTION	QTY
A		Top tray	1
B		Top back panel	1
C		Right side panel	1
D		Bottom back panel	1
E		Fixed caster	2
F		Swivel caster with brake	2
G		Bottom tray	1
H		Beam	2
I		Right door	1
J		Left door	1
K		Post	4
L		Left side panel	1
M		Side handle	1
N		Locking lever	1

PACKAGE CONTENTS

#	PIC	DESCRIPTION	QTY
O		Decorative cover with lock	1
P		Drawer front panel	3
Q		Left drawer slide	3
R		Drawer plate	3
S		Right drawer slide	3
T		Door key	2
U		Drawer key	2
V		Drawer mat	3
W		Tray mat/Cabinet mat	2
AA		#8x14mm bolt	16+2 (Spare)
BB		M8 washer	16+2 (Spare)
CC		M6x10mm bolt	46+2 (Spare)
DD		M6 cap nut	46+2 (Spare)
EE		#4x8mm screw	12+2 (Spare)
FF		M4x6mm bolt	6+2 (Spare)
GG		M4 nut	6+2 (Spare)

ASSEMBLY

NOTE:

- Two people are recommended for assembly.
- Assemble on a flat surface. A piece of cardboard is recommended to keep the product from being scratched during assembly.

STEP 1: INSTALL THE CASTERS

- Assemble on a flat, level, hard and smooth surface capable of safely supporting a fully loaded cabinet.
- Lay the bottom tray (G) on its back.
- Attach two swivel casters with brake (F) to one side of the bottom tray (G) with eight M8x14mm bolts (AA) and M8 washers (BB), tighten to desired tightness with a 5mm hex key. **Tighten the bolts completely.**
- Attach two fixed casters (E) to another side of the bottom tray (G) with eight M8x14mm bolts (AA) and M8 washers (BB), tighten to desired tightness with a 5mm hex key. **Tighten the bolts completely.**
- Carefully put the bottom tray (G) to its upright position.
- Step down the levers marked "ON" to lock the swivel casters with brakes (F).

NOTE:

Be sure to lock both swivel casters with brake to prevent cabinet from rolling or swiveling.

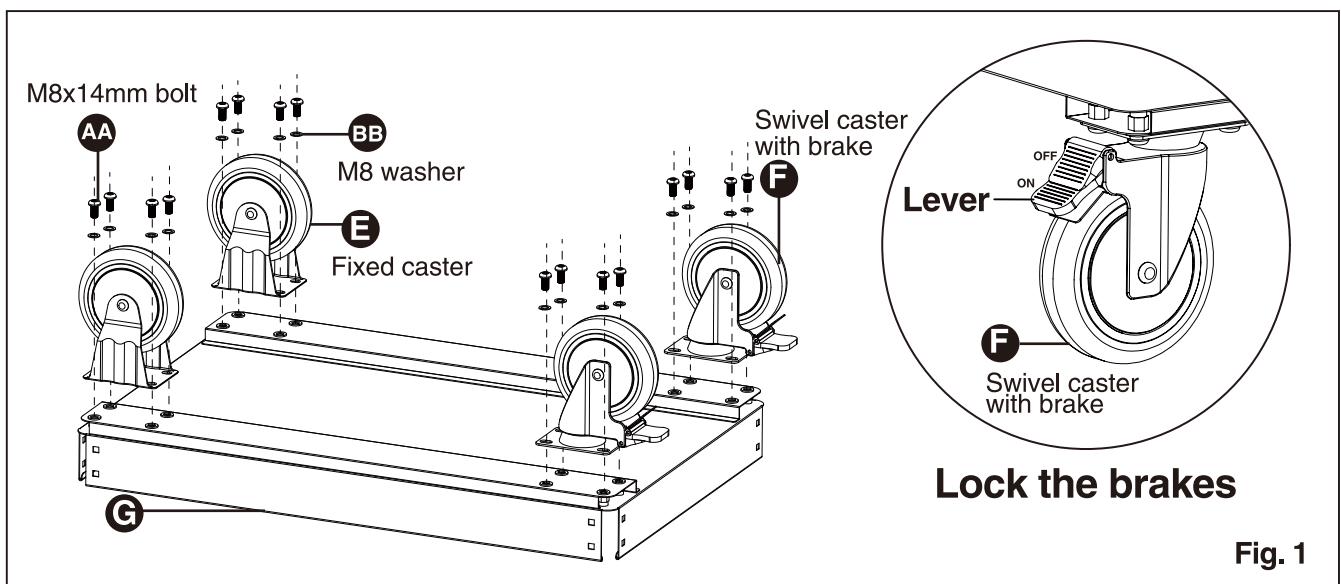


Fig. 1

PART	E	F	G	AA	BB
DESCRIPTION	Fixed caster	Swivel caster with brake	Bottom tray	M8x14mm bolt	M8 washer
QTY	2	2	1	16	16

ASSEMBLY

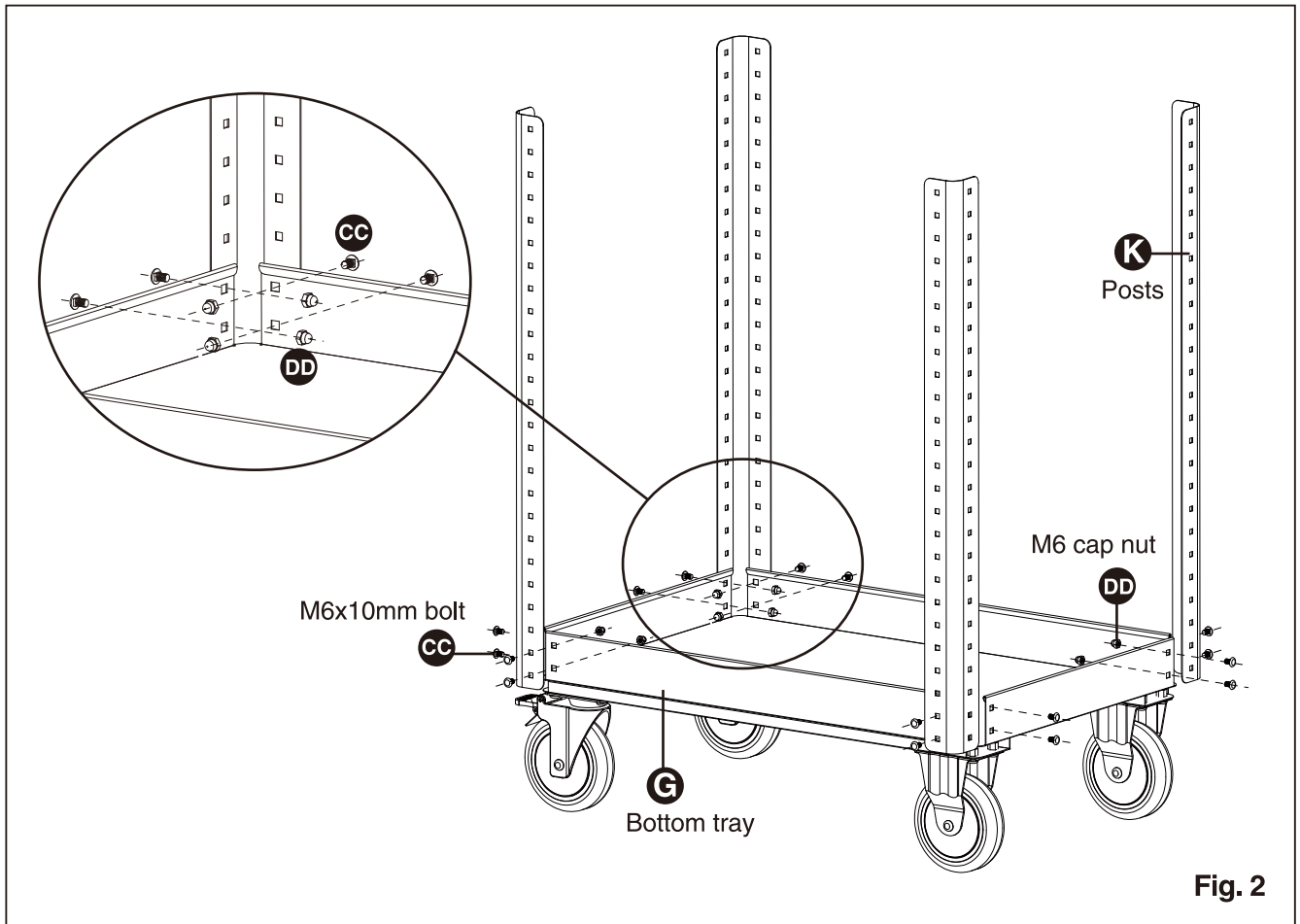
STEP 2: INSTALL THE POSTS

- Attach four posts (K) to the outside corners of the bottom tray (G) with sixteen M6x10mm bolts (CC) and M6 cap nuts, then finger tighten to desired tightness.



NOTE:

Do not tighten the bolts and cap nuts completely before step 4.



PART	G	K	CC	DD
DESCRIPTION	Bottom tray	Post	M6x10mm bolt	M6 cap nut
QTY	1	4	16	16

ASSEMBLY

STEP 3: INSTALL THE BACK PANELS, BEAMS AND SIDE PANELS

STEP3.1: INSTALL THE BACK PANELS AND SIDE PANELS

- Place the left side panel (L) and right side panel (C) between the posts (K). **The left side panel (L) can be attached to as the same side where the swivel casters (F) will be installed. Make sure the keyhole slots on the side panel (C&L) face forward and the narrow end of keyhole slots face down.**
- Insert the bottom back panel (D) between the posts (K) and the side panel (C&L) at the rear of the cabinet. **Make sure the bottom back panel (D) marked "UP" face up.**
- Line up the holes in the side panel (C&L) and bottom back panels (D) with the 13th holes down from the top of the posts (K) and 3rd holes up from the bottom of posts (K) at the rear of the cabinet using four M6x10mm bolts (CC) and M6 cap nuts (DD), then finger tighten to desired tightness. Do not tighten the bolt completely.
- Insert the top back panel (B) between the posts (K) and the side panel (C&L) at the rear of the cabinet.
- Line up the holes in the side panel (C&L) and top back panel (D) with the 3rd and 12th holes down from the top of the posts (K) at the rear of the cabinet using four M6x10mm bolts (CC) and M6 cap nuts (DD), then finger tighten to desired tightness. Do not tighten the bolt completely.

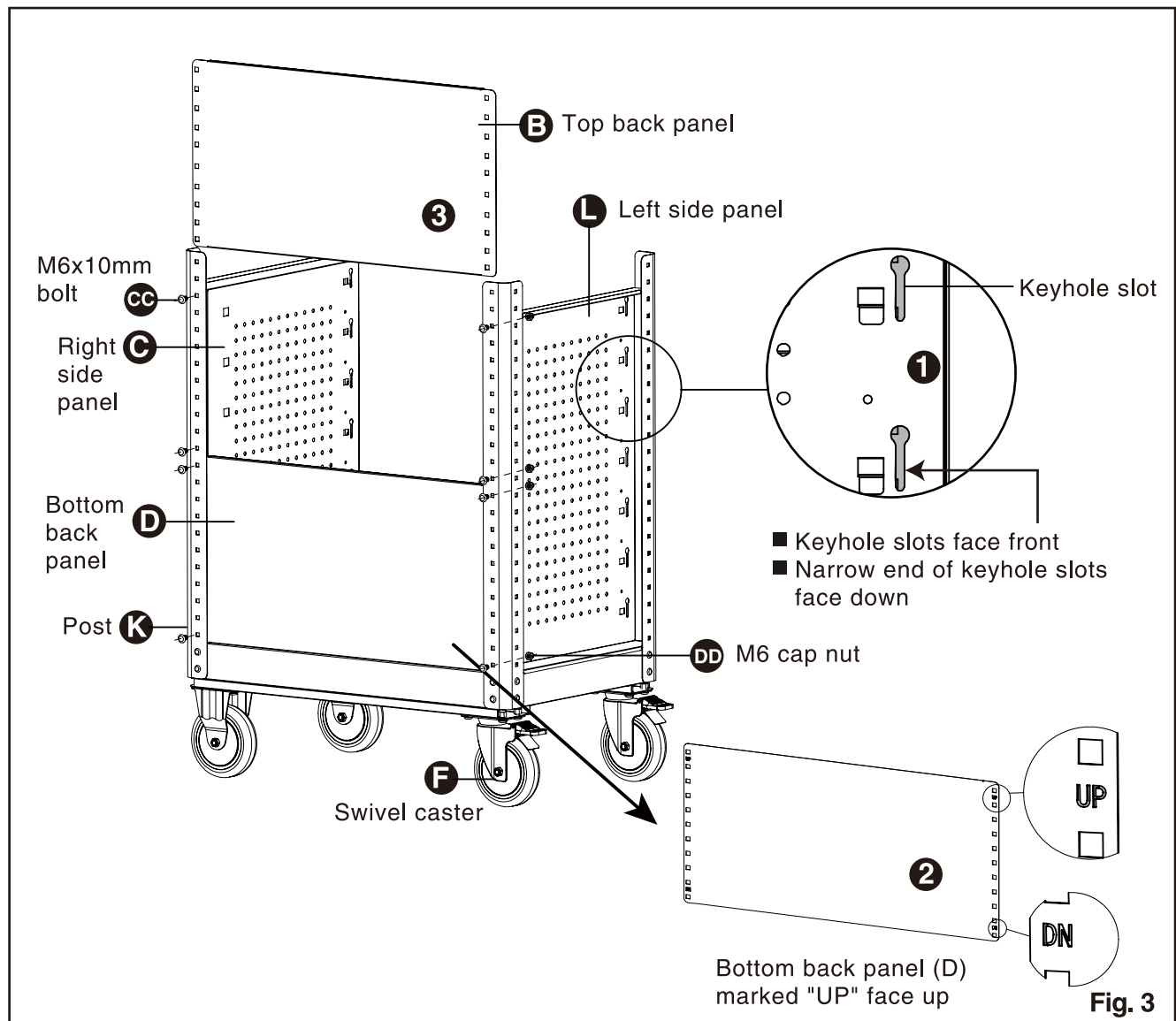


Fig. 3

PART	B	C	D	L	CC	DD
DESCRIPTION	Top back panel	Right side panel	Bottom back panel	Left side panel	M6x10mm bolt	M6 cap nut
QTY	1	1	1	1	8	8

ASSEMBLY

STEP3.2: INSTALL THE BEAMS

- Insert two beams (H) between the posts (K) and the side panel (C&L) at the front of the cabinet. Install the bottom beam (H) lining up the holes in the side panel (C&L) and bottom beam (H) with the 3rd hole up from the bottom of the posts (K). Install the top beam (H) lining up the holes in the side panel (C&L) and top beam (H) with the 12st hole down from the top of the posts (K). **Make sure the edge of the bottom beam (H) with four holes face up and the edge of the top front rails (H) with four holes face down.**
- Line up the holes in the side panel (C&L) and beams (H) with the 3rd,12th holes down from the top of the posts (K) and 3rd holes up from the bottom of posts (K). Attach and finger tighten to desired tightness using four M6x10mm bolts (CC) and M6 cap nuts (DD). **Do not tighten the bolt completely.**

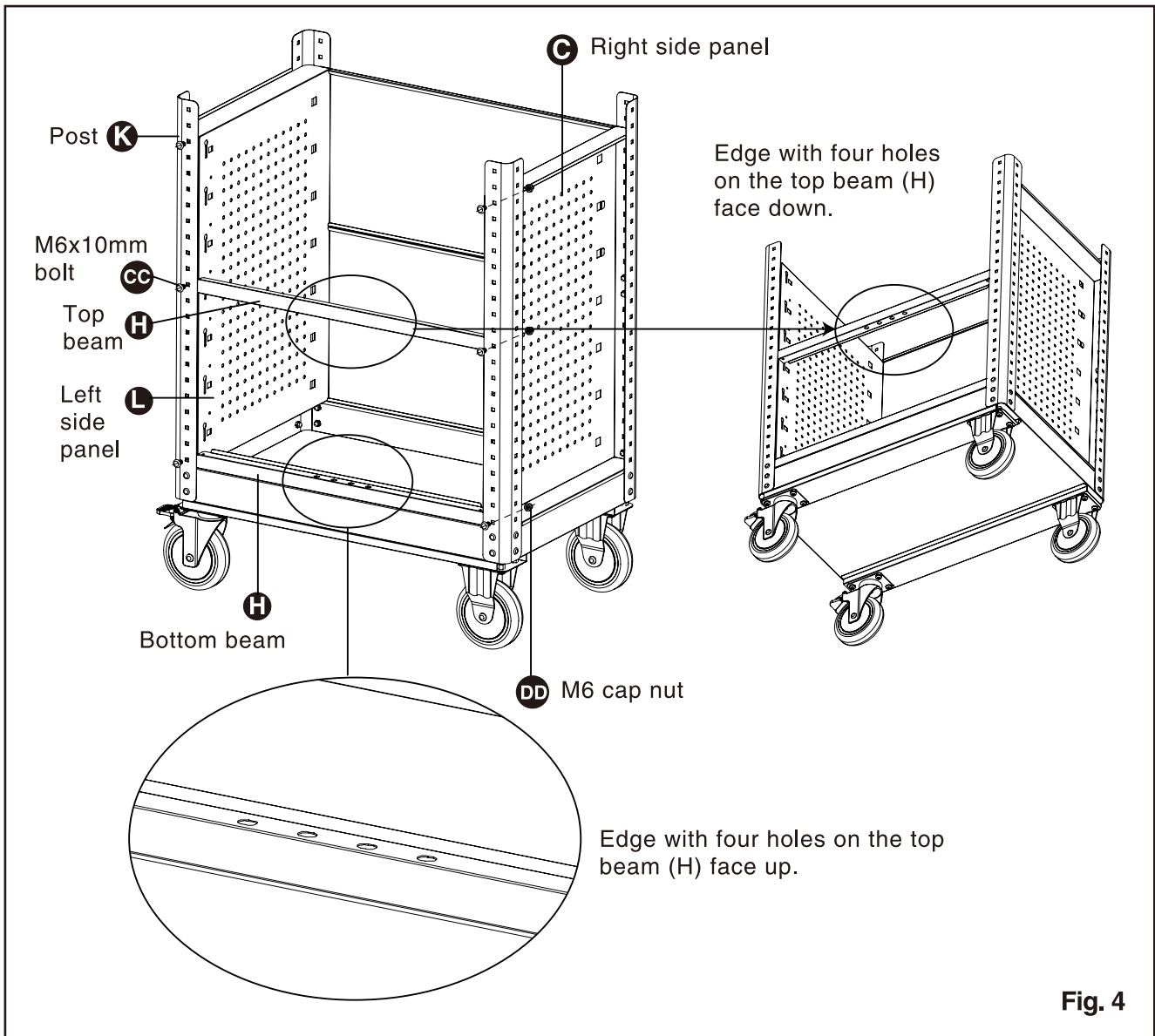


Fig. 4

PART	C	H	L	CC	DD
DESCRIPTION	Right side panel	Beam	Left side panel	M6x10mm bolt	M6 cap nut
QTY	1	2	1	6	6

ASSEMBLY

STEP 4: INSTALL THE TOP TRAY AND SIDE HANDLE

- Place the top tray (A) on the top of the four posts(K).
- Attach the side handle (M) to the tray (A) and posts(K), **the side handle (M) can be attached to as the same side where the swivel casters (F) will be installed**, securing with sixteen M6x10mm bolts (CC) and M6 cap nuts (DD), and finger tighten to desired tightness. **Tighten all the bolts and cap nuts completely for the cabinet by a 10 mm L shaped angled hex socket wrench.**



NOTE:

- **Tighten all the bolts and cap nuts completely for the cabinet by a 10 mm L shaped angled hex socket wrench.**
- The side handle (M) can be attached to either side of the cabinet, but must be as the same side where the swivel casters (F) will be installed.



CAUTION!

Ensure tightening all bolts and cap nuts of the cabinet, otherwise tipping may occur in subsequent installation, cause personal or product damage.

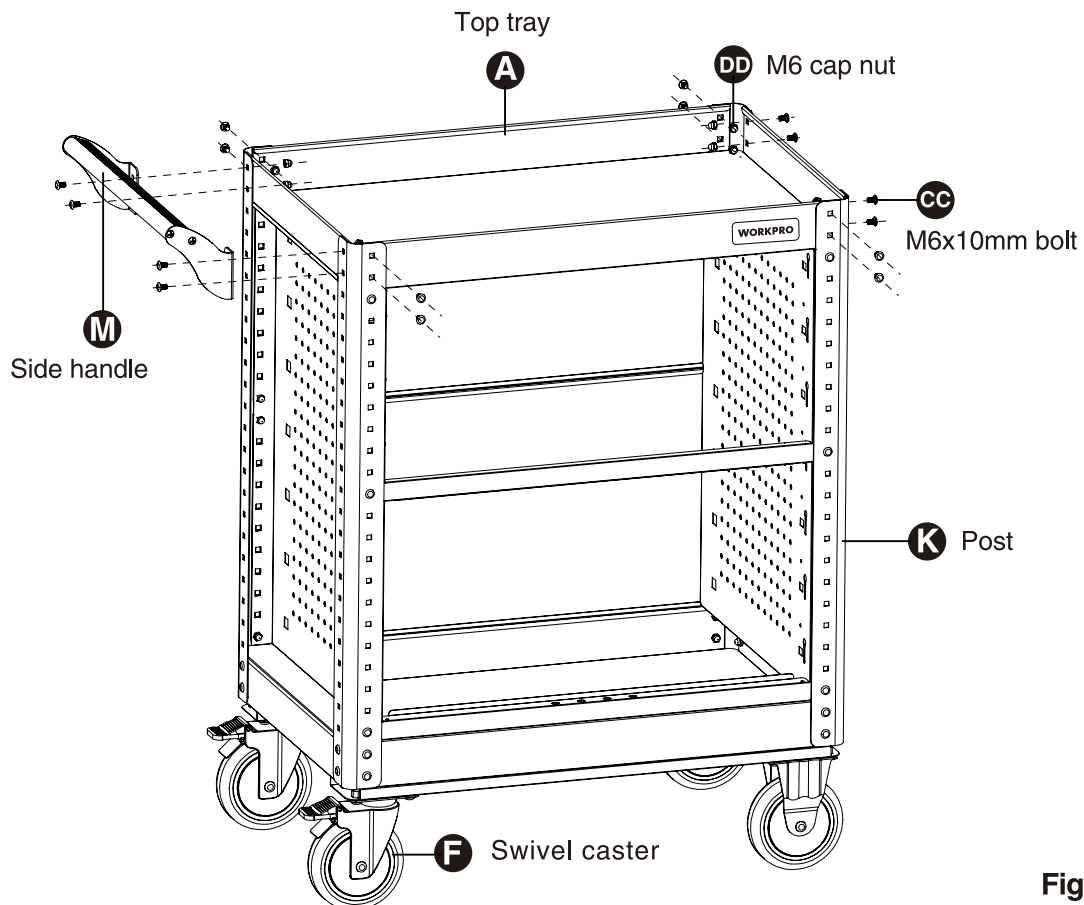


Fig. 5

PART	A	M	CC	DD
DESCRIPTION	Top tray	Side handle	M6x10mm bolt	M6 cap nut
QTY	1	1	16	16

ASSEMBLY

STEP 5: ATTACH THE DOORS

- Unscrew the the bolt (CC) and cap nut (DD) securing the top beam (H).
- Install the bottom hinge pin of left door (J) onto the bottom beam (H), then swing the left door (J) into top beam (H) while pressing down the latch by finger, and align latch with hole in top beam (H) and release when latch is in position.
- Repeat above step for right door (H).
- Tighten the bolts (CC) and cap nuts (DD) and secure the top beam (H) completely.
- Insert door key (T) into lock to verify proper operation.

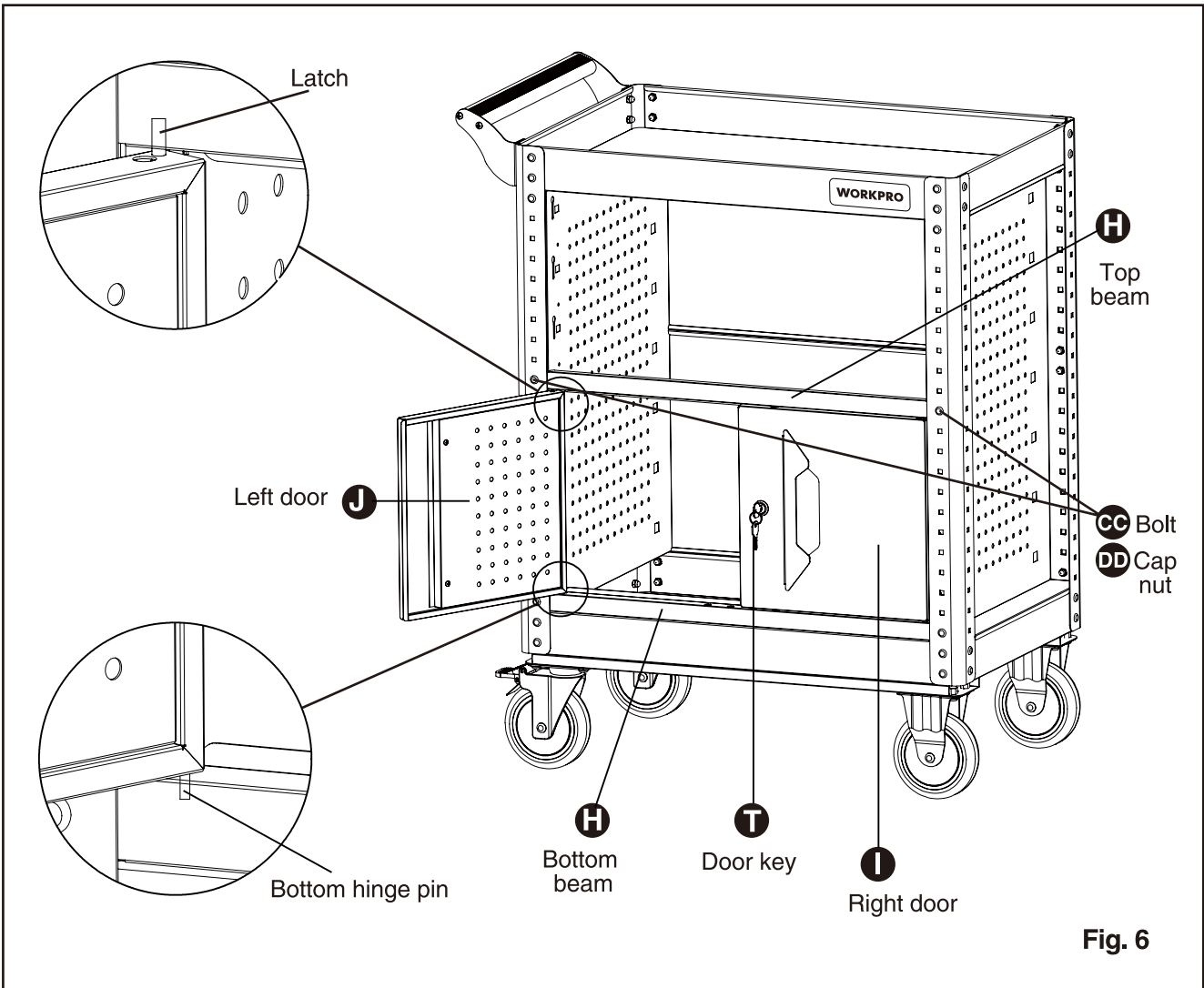


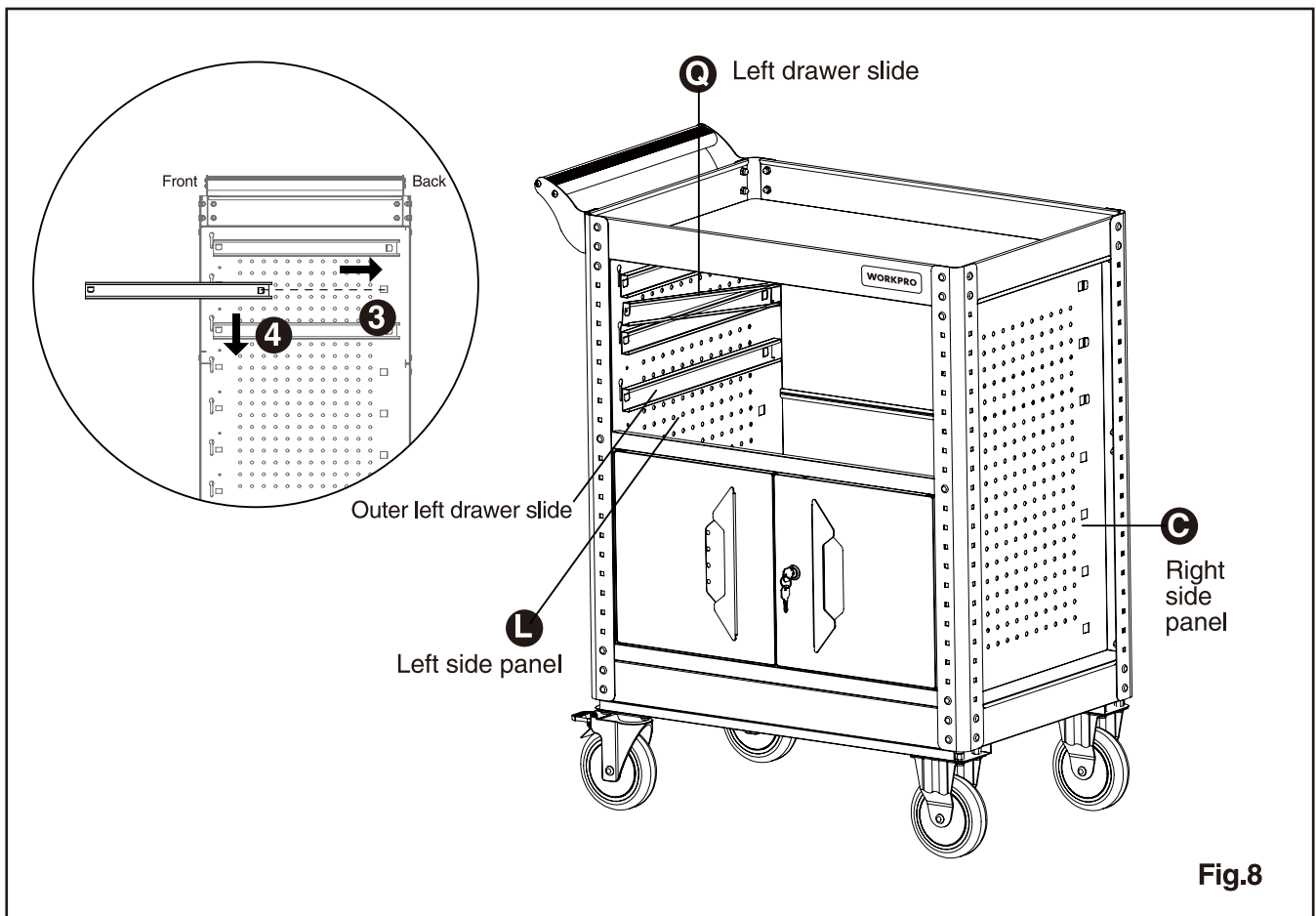
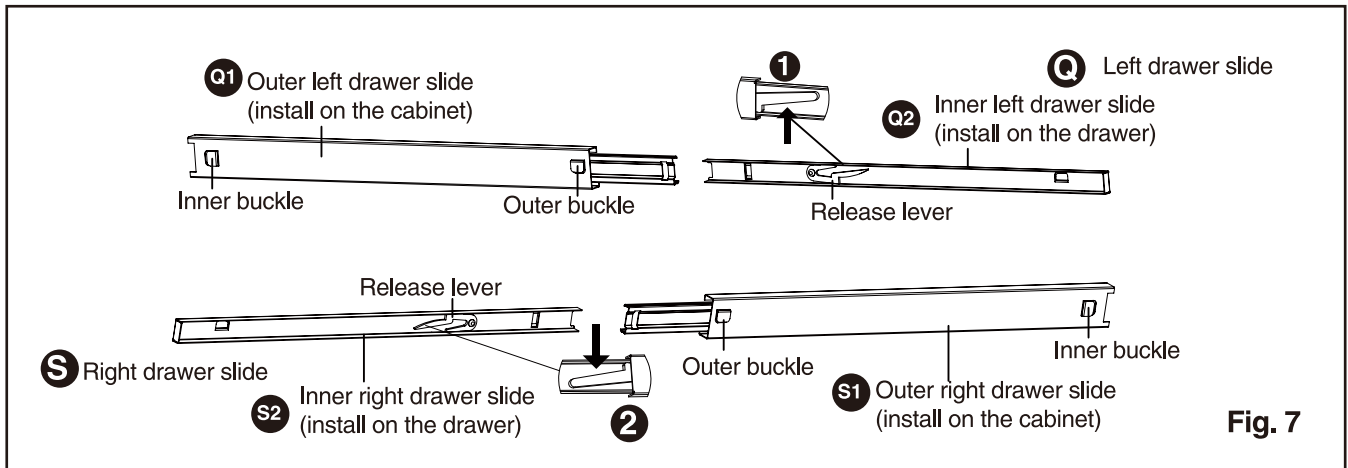
Fig. 6

PART	I	J	T
DESCRIPTION	Right door	Left door	Door key
QTY	1	1	2

ASSEMBLY

STEP 6: INSTALL THE OUT DRAWER SLIDES

- Identify the left and right drawer slide (Q&S) by the opening direction of the cabinet drawers.
- Lift the release lever up to separate the outer (Q1) and inner (Q2) left drawer slide (Q)①(see below pic.), insert the inner buckle of the outer left drawer slide (Q1) to the square hole on the left side panel (L)③(see below pic.), then insert the outer buckle of the left outer drawer slid (Q1) to the square hole outside on the left side panel (L) ④(see below pic.).
- Press the release lever down to separate the outer and inner right drawer slide (S)②(see below pic.), Repeat the above step③and ④ to assemble the outer right drawer slide on the right side panel (C).



PART	Q	S
DESCRIPTION	Left drawer slide	Right drawer slide
QTY	3	3

ASSEMBLY

STEP 7: INSTALL THE LOCKING LEVER AND THE LOCK

- Install the locking lever (N) into three keyhole slots of Left side panel (L). Slide the locking lever (N) to the bottom of keyhole.
- Install the decorative cover with lock (O), and insert the locking shaft into the locking lever (N), make sure the key is locked correctly.
- Align the hole from the inside of the cabinet with the decorative cover (O) . Secure the Left side panel (L) and decorative cover (O) with six #4x8mm screws (EE) and tighten to desired tightness by a PH2 Phillips screwdriver.

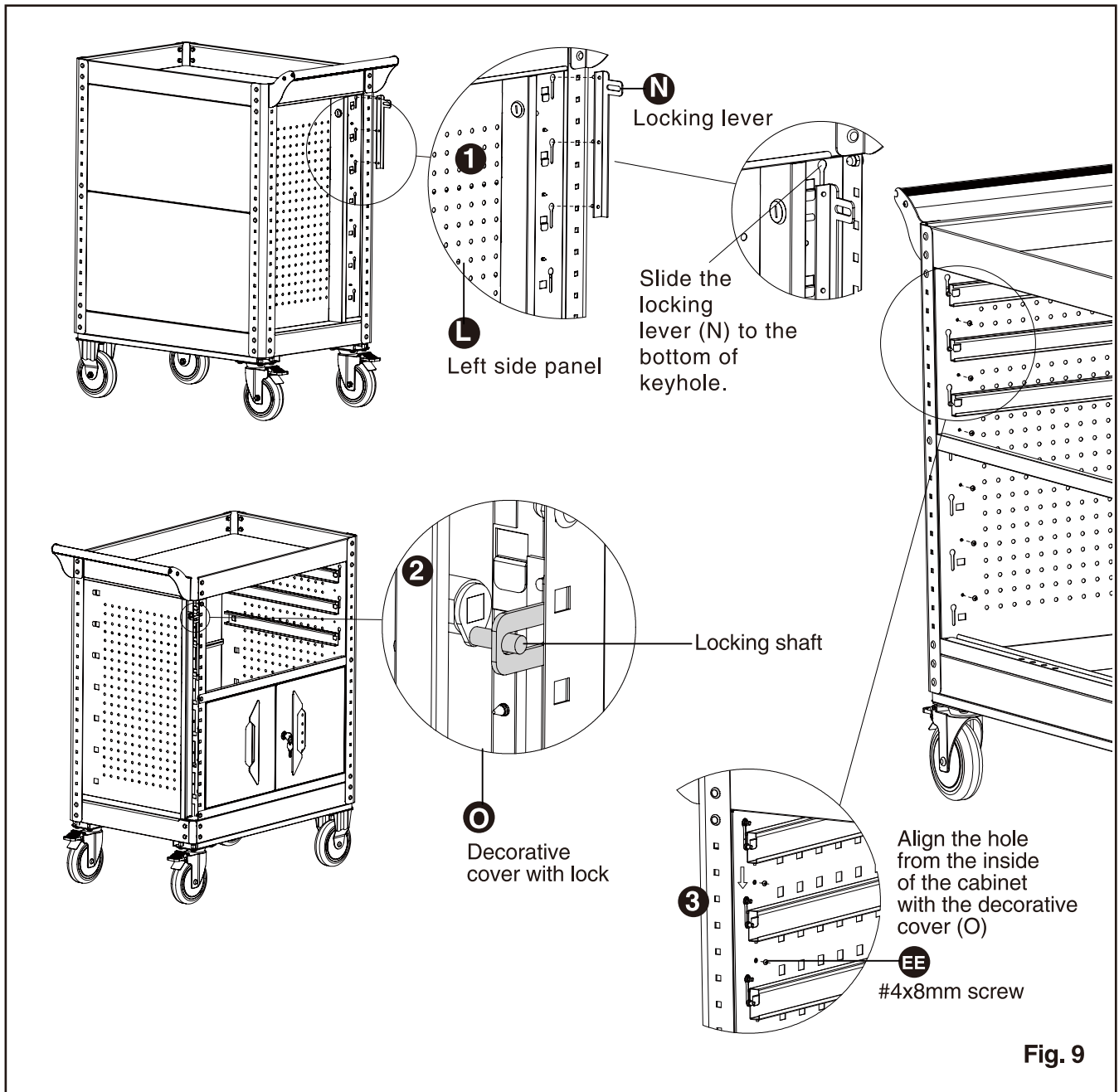


Fig. 9

PART	N	O	T	EE
DESCRIPTION	Locking lever	Decorative cover with lock	Drawer key	#4x8mm screw
QTY	1	1	2	6

ASSEMBLY

STEP 8: INSTALL THE DRAWERS

STEP 8.1: ASSEMBLE THE DRAWERS AND INNER DRAWER SLIDES

- Fold up the four sides of the drawer plate (R) along the dotted line (referred to the following Fig.10). It is recommended to operate on a right-angled edge of workbench to create a flat lip by using a rubber hammer.
- Fix the back of drawer with two M4x6mm bolts (FF) and M4 nuts (GG) for each drawer by a PH2 Phillips screwdriver and 7mm wrench.
- Insert the lip of drawer into the gap of drawer front panel (P), align the holes in the drawer with drawer front panel (P), and securing with two #4x8mm screws (EE) and tighten to desired tightness by a PH2 Phillips screwdriver.
- Insert the inner buckle of the inner drawer slide into the square hole of the drawer, then insert the outer buckle of the inner drawer slide to the square hole outside on the drawer aligning the hole with outer buckle.
- Repeat the above steps to assemble the other two drawers.

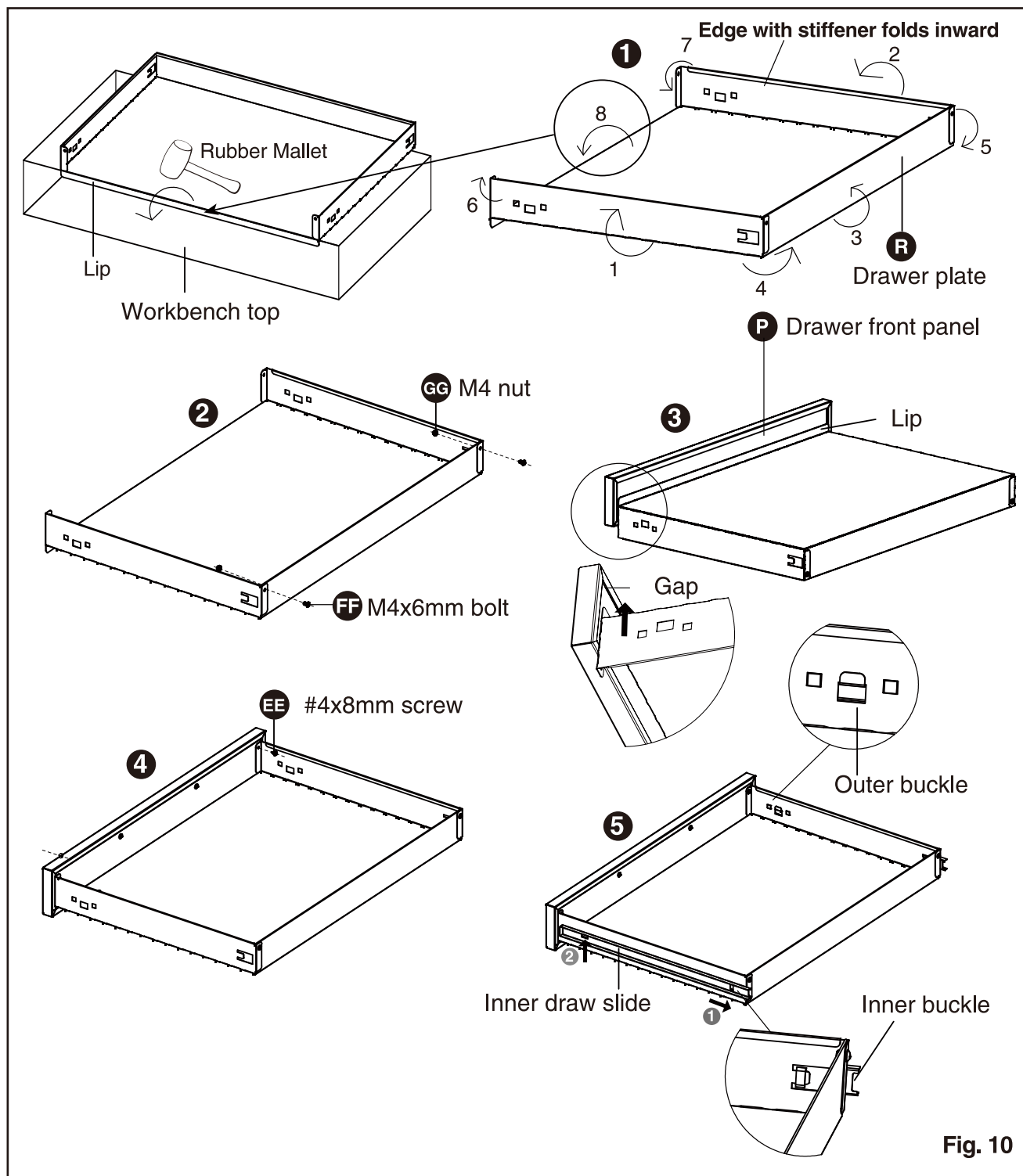


Fig. 10

ASSEMBLY

PART	P	R	EE	FF	GG
DESCRIPTION	Drawer front panel	Drawer plate	#4x8mm screw	M4x6mm bolt	M4 nut
QTY	3	3	6	6	6

STEP 8.2: INSTALL THE DRAWERS

- Pull the outer drawer slides out until fully extended.
- Hold the outer drawer slide on the cabinet while aligning them with inner drawer slides on the drawer .
- Slightly insert one side and repeat for the other side.
- Slowly push the drawer until it is fully closed to engage the slide.
- Open the drawer and close it to verify proper operation.
- Repeat the above process to install the second and third drawers.

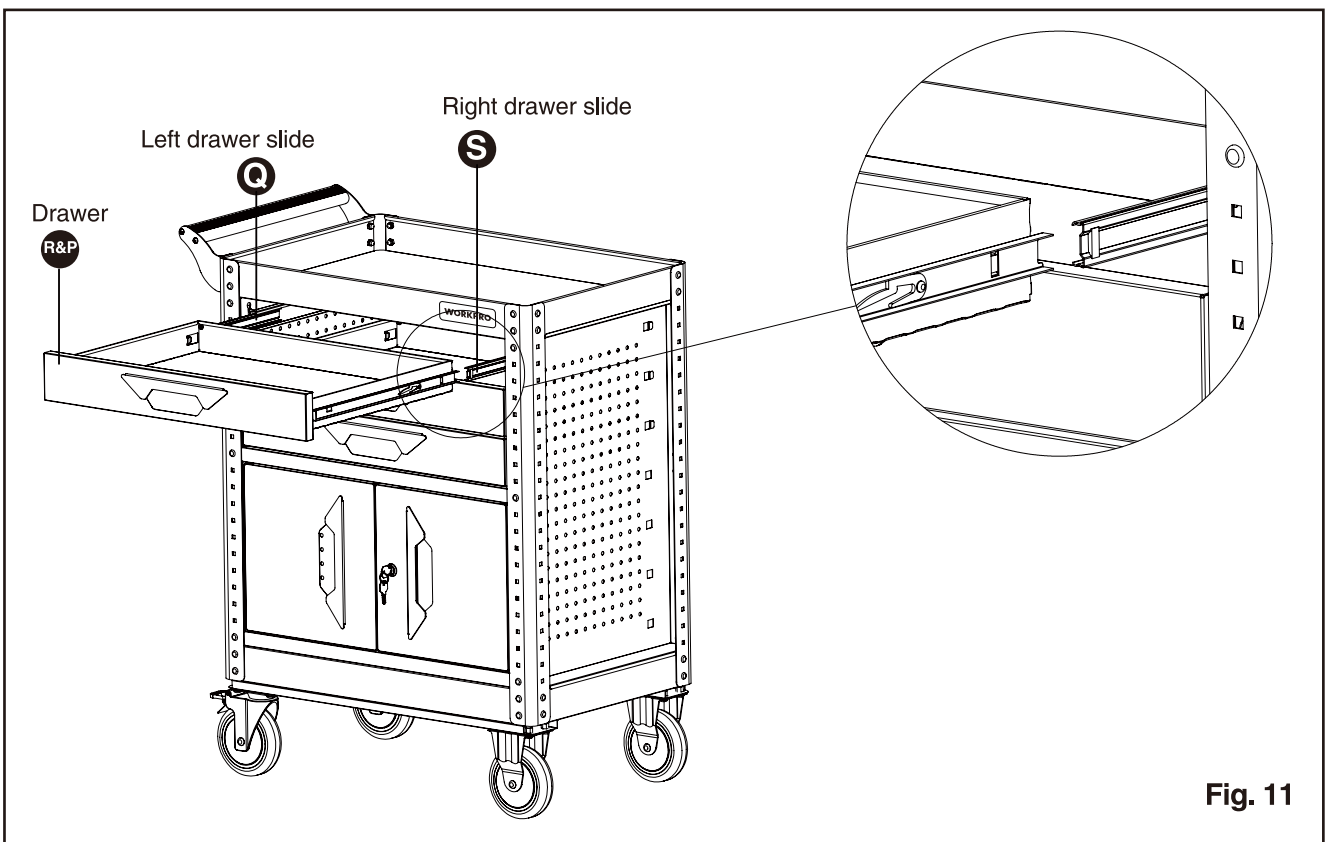


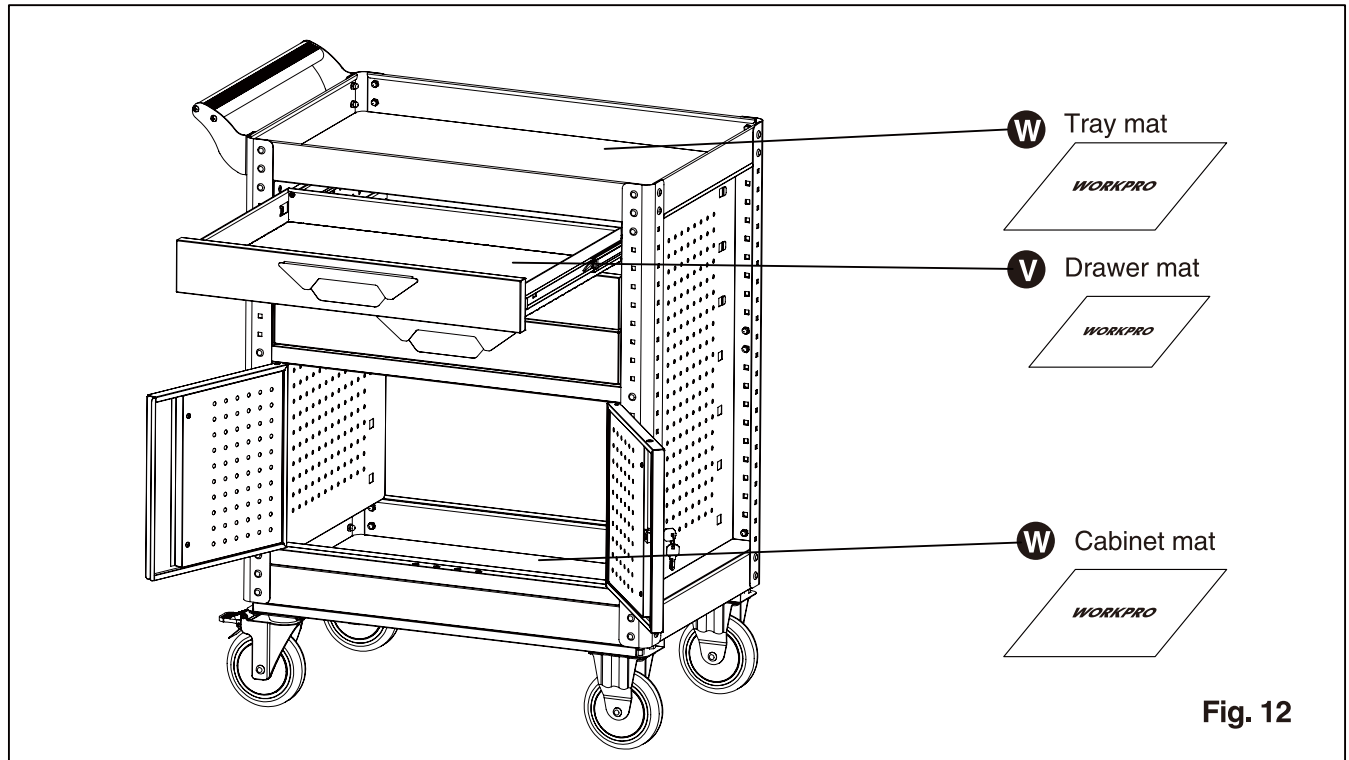
Fig. 11

PART	P&R
DESCRIPTION	Drawer
QTY	3

ASSEMBLY

STEP 9: INSTALL THE DRAWER MAT, TRAY MAT AND CABINET MAT

- Place three drawer mats (V), tray mat (W) and cabinet mat (W) on the cabinet at your desired position as you need.



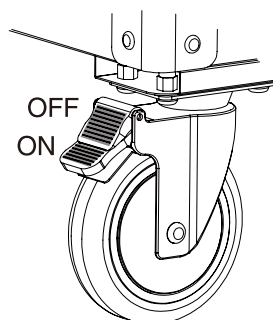
PART	V	W	W
DESCRIPTION	Drawer mat	Tray mat	Cabinet mat
QTY	1	3	1

USING THE CASTER BRAKE

- To lock the swivel caster with brake, step down the lever marked "ON".
- To unlock the swivel caster with brake, step down the lever marked "OFF"

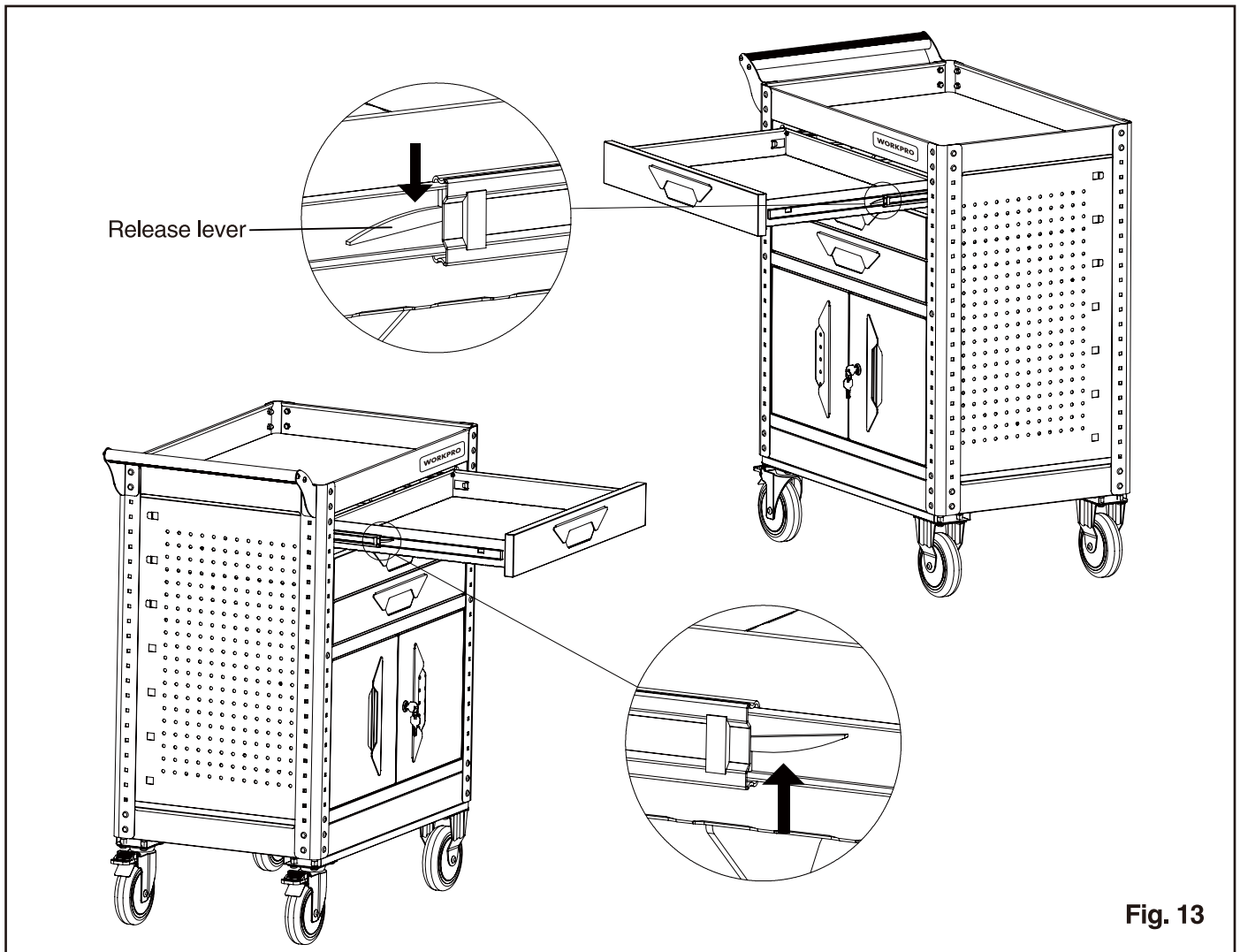
NOTE:

Be sure to lock both swivel casters with brake to prevent cabinet from rolling or swiveling.



REMOVING THE DRAWER

- Fully extend and empty the drawer.
- Push up the one release lever while pulling down on the other release lever.
- Pull the drawer outward until it is released from the drawer slide.



MAINTENANCE

1.MAINTAINING THE CASTERS

Grease the casters annually using high quality bearing grease.

2.MAINTAINING THE DRAWERS

- Periodically clean the drawer trim, and inside the drawers with a mild detergent and water.
- Remove grease and oil with a standard, nonflammable cleaning fluid.
- The use of drawer liners is recommended to protect the finish inside the drawers and make the drawers easier to clean.
- Lubricate the slides semi-annually with grease or equivalent.

CUSTOMER SERVICE

If you are having difficulty in using this product and require support, please send an email to service@greatstar-tools.com or call 877-876-7562.